



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3997-33

Job Sheet 187356



Part No: D3997-33

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/14/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B SHEET 5 IPP rev A 10.01.13 new issue Prelim EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/14/18	0.00	0.00	Purchasing		DEC 11 2018
110	Packaging	12 pcs		12/14/18	0.00	0.00	Packaging2		DAS 61 DEC 11 2018
120	QC	12 pcs		12/14/18	0.00	0.00	QC6		DAS 61 9-89
130	Packaging	12 pcs		12/14/18	0.00	0.00	Packaging3-2		21 9-89
140	QC21-SA	12 Ea		12/14/18	0.00	0.00	QC21		JAN 02 2019

Part Op 100 - Issue P/O: 041920
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-12-11***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3997-33P	Placard	12 pcs (1 ea)	100-Purchasing	S136597

CTX20

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3997-33P	12	0	0

Part Specifications

Specifications could not be found.



Container No: S136599



Part: D3997-33

Job No: 187356

Serial No/Batch: S136599

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

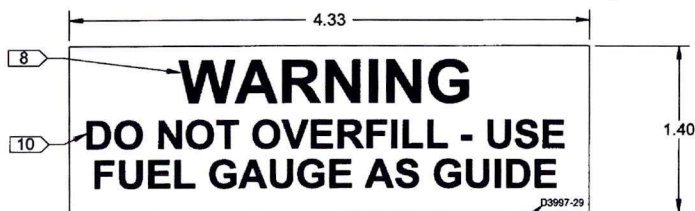
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/11/18

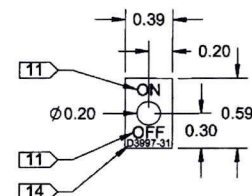
Plex 12/3/18 10:29 AM dart.lavoie.chantal

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-29	JCA-M47-P17
D3997-31	JCA-M47-P18
D3997-33	JCA-M47-P19
D3997-35	JCA-M47-P20

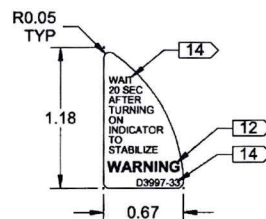
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-29	ADJACENT TO FUEL FILLER
D3997-31	AROUND AUX FUEL GAUGE ON/OFF SWITCH ON INSTRUMENT PANEL
D3997-33	ON AUX FUEL GAUGE COVER
D3997-35	ADJACENT TO AUX FUEL GAUGE ON/OFF SWITCH ON INSTRUMENT PANEL



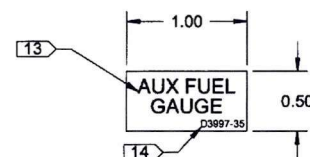
D3997-29 PLACARD



D3997-31 PLACARD



D3997-33 PLACARD



D3997-35 PLACARD

- NOTES:
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-14 ON SHEET 5
 - 7) WEIGHT: LESS THAN 0.01 LBS
 - 8) 36 PT BOLD FONT, RED TEXT ON WHITE BACKGROUND
 - 9) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND
 - 10) 24 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
 - 11) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 12) 9 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
 - 13) 12 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 14) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND

APPROVED	DESIGN	HS	DART AEROSPACE LTD	
	DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	AP	DRAWING NO.	REV. B
	MFG. APPR.	JLM	D3997	SHEET 5 OF 6
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	PLACARD	NTS
	DATE	13.11.05	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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RELEASED
2014-06-11



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041920**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041920
PO Date: 12/3/18
Due Date: 12/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
DEC 03 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	187354	D3428-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
								12 X DEC 11 2018					
②	187347	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
								12 X DEC 11 2018					
③	187355	D3997-25P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.6666666/pcs	\$80.00
								12 X DEC 11 2018					
④	187356	D3997-33P			Placard : Various STC's As Per Dwg D3997 Rev. B	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
								12 X DEC 11 2018				DAS 61 9-89	
⑤	187352	D4090-1P			Placard : Dwg D4090-1 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
								12 X DEC 11 2018					
⑥	187353	D4090-3P			Placard : Dwg D4090-3 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
								12 X DEC 11 2018					
⑦	187357	D4622-1P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
								12 X DEC 11 2018					



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Canada

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PURCHASE ORDER

PO041920

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	187359	D4622-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
Grand Total:													\$640.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/3/18 11:02 AM dart.tsimiklis.chrisoula



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47267
Date: 12/10/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3428-3P. ✓	6.6667		6.6667	80.00
12 ✓	D3671-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-25P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-33P. ✓	6.6667		6.6667	80.00
12 ✓	D4090-1P. ✓	6.6667		6.6667	80.00
12 ✓	D4090-3P. ✓	6.6667		6.6667	80.00
12 ✓	D4622-1P. ✓	6.6667		6.6667	80.00
12	D4622-3P.	6.6667		6.6667	80.00
	PO# 041920				
	Attn: Chrisoula				
	Subtotal:				640.00
	H - HST				
	HST				83.20
<i>Thank you for your business / Merci de faire affaire avec nous</i>					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	723.20
Comment:	WO24209		Amount Paid	0.00
Sold By:			Amount Owing	723.20

*** CERTIFICATE of CONFORMITY***

Manufacture:

Studio SL2

Purchase order #:

041920 ✓

Packing Slip#

W024209

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D3428-3P, D3671-1P, ✓
D3997-25P, -38P, D4090-1P, -3P, D4622-1P, -3P.

Quantity:

96 ✓

Certification:

We hereby certify that:

31

9-89

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Dec 10, 2019

Authority:

3m

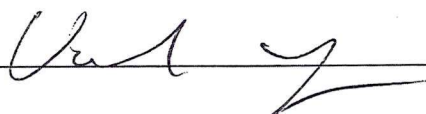
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/12/10

Signature:



Title:

Office Admin.